Common Bolt Sizes, Uses, and Hardware

Bolt Size FIRST NUMBER: Diameter of the bolt SECOND NUMBER: Thread pitch To help organize your team's tools, choose a color for each bolt size. Write the color here and mark its coordinating tools with that color.	Common Uses These are ways FIRST Robotics Competitions teams commonly use this bolt size.	Allen Wr Size An Allen wrench is us bolt. It's also known SOCKET HEAD (SHCS)	sed to screw in the	Wrench/ Socket Size A wrench or socket holds a nut in place while tightening the bolt.	Clearance Hole Size This is the size of the hole that would need to be drilled in order for the bolt to fit in it. Sizes are rounded to the nearest common bit size for a close fit.	Tapped Hole Size Tapped holes have threads. Tap and die sets come with special drill bits to create the correctly sized hole. The nearest fractional drill bit size is indicated in ().
#8-32	 For lightweight/ low-strength uses In some gearboxes As set screws 	9/64"	3/32"	11/32"	11/64"	29 (9/64")
#10-32	 Used in a good balance of strength and lightweight applications Most common bolt on robots 	5/32"	1/8"	3/8"	3/16"	21 (5/32")
#1/4-20	 For heavy-duty applications Used in drive trains, climber attachments, etc. 	3/16"	5/32"	7/16"	1/4"	7 (13/64")