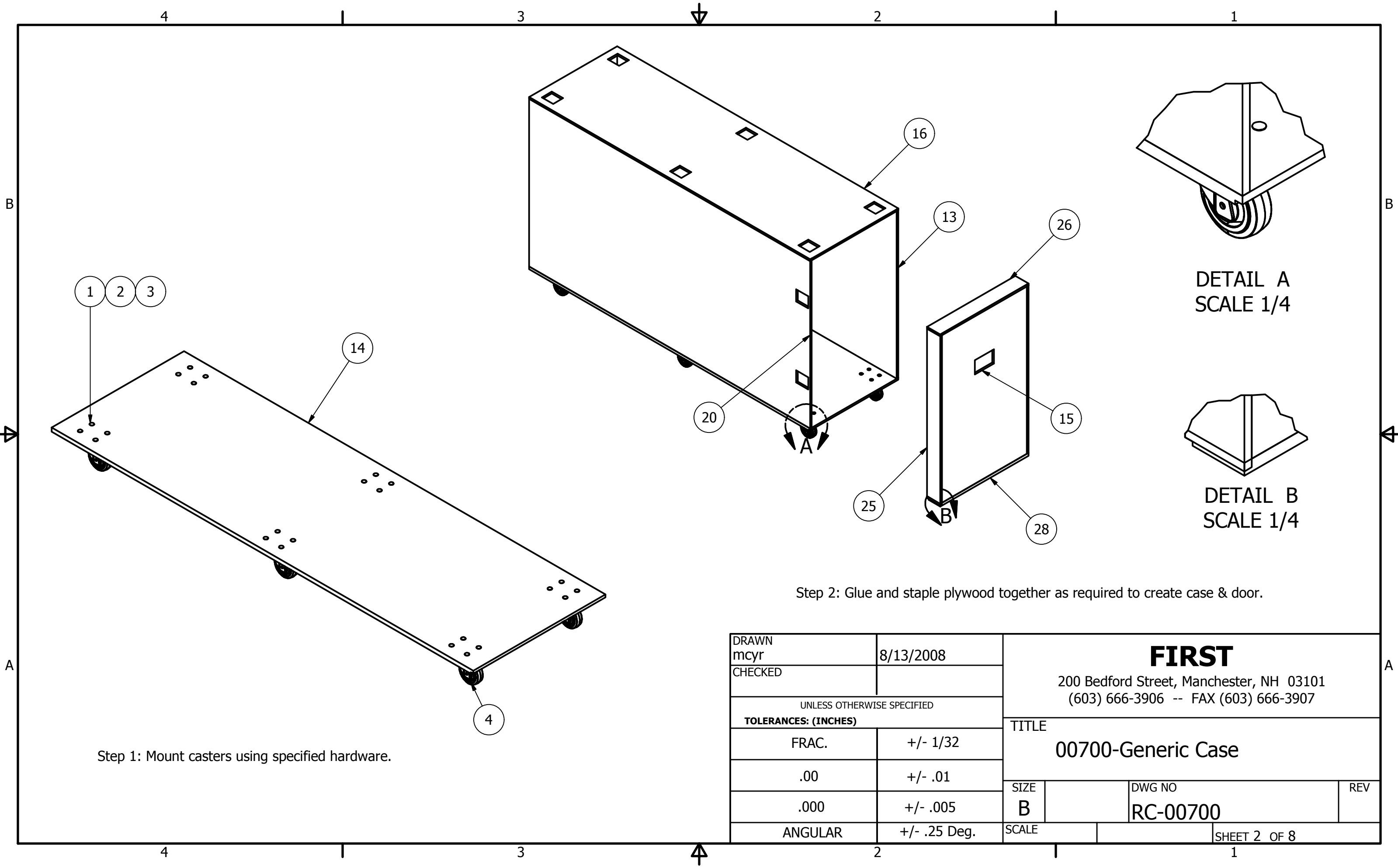
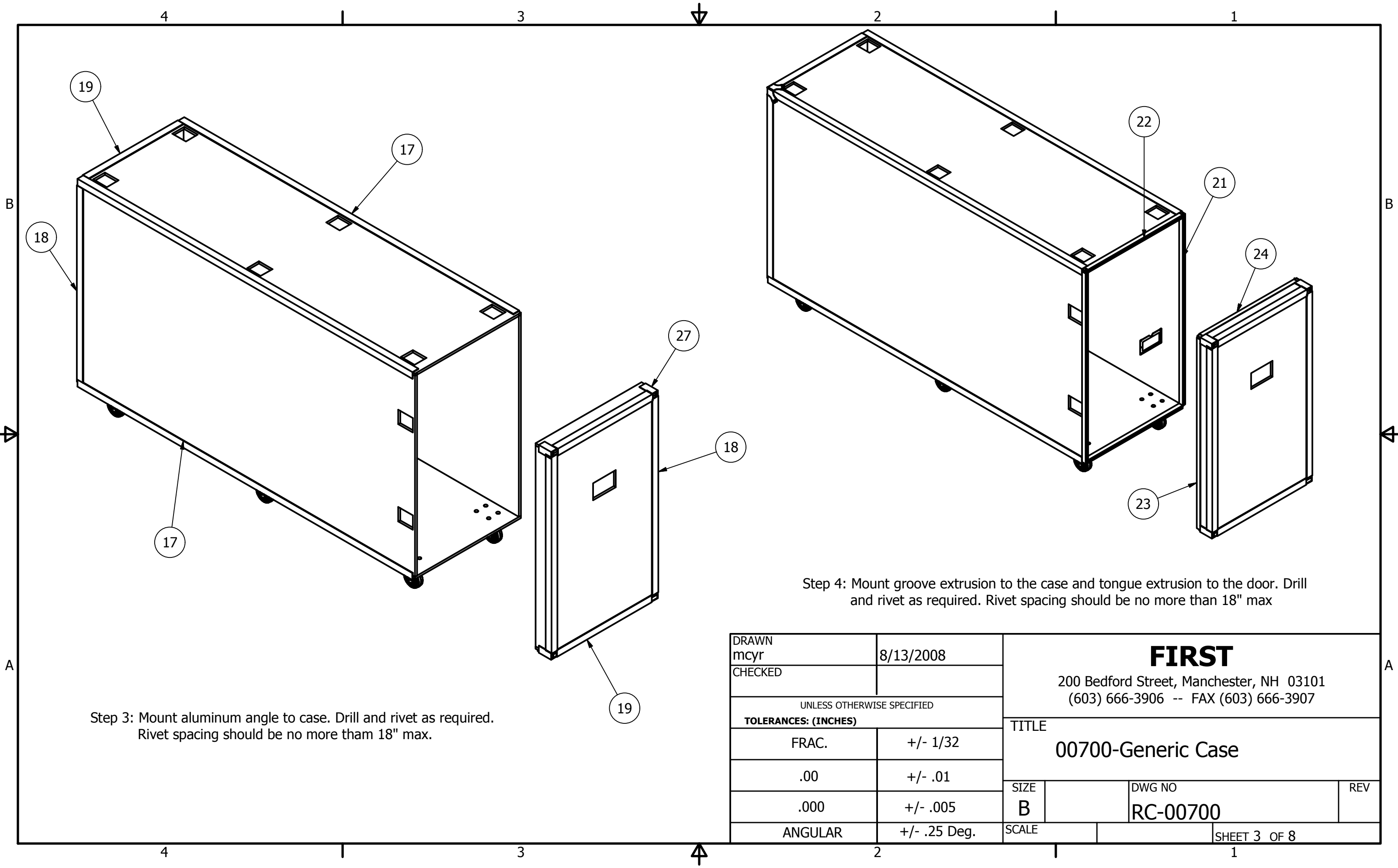




Step 1: Mount casters using specified hardware.

Step 2: Glue and staple plywood together as required to create case & door.

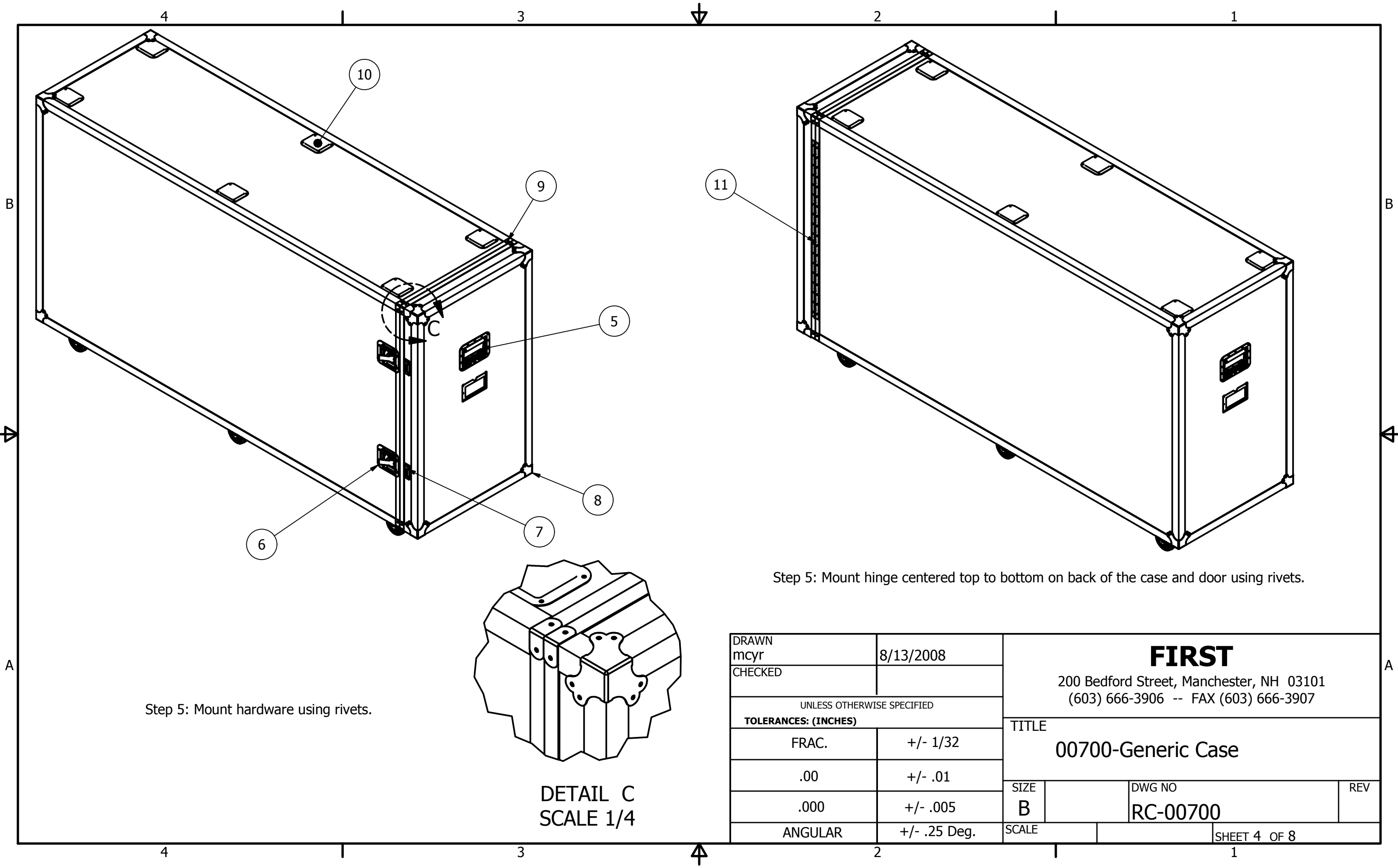
DRAWN mcy	8/13/2008	FIRST 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907			
CHECKED					
UNLESS OTHERWISE SPECIFIED		TITLE 00700-Generic Case			
TOLERANCES: (INCHES)					
FRAC.	+/- 1/32	SIZE B			
.00	+/- .01				
.000	+/- .005				
ANGULAR	+/- .25 Deg.	SCALE		DWG NO RC-00700	REV
				SHEET 2 OF 8	



Step 3: Mount aluminum angle to case. Drill and rivet as required.
Rivet spacing should be no more than 18" max.

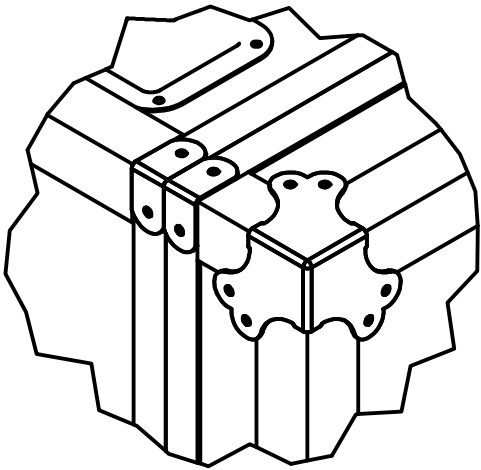
Step 4: Mount groove extrusion to the case and tongue extrusion to the door. Drill
and rivet as required. Rivet spacing should be no more than 18" max

DRAWN mcyr		8/13/2008		FIRST 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907			
CHECKED							
UNLESS OTHERWISE SPECIFIED							
TOLERANCES: (INCHES)				TITLE 00700-Generic Case			
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005		SIZE		DWG NO	REV
				B		RC-00700	
ANGULAR		+/- .25 Deg.		SCALE			SHEET 3 OF 8



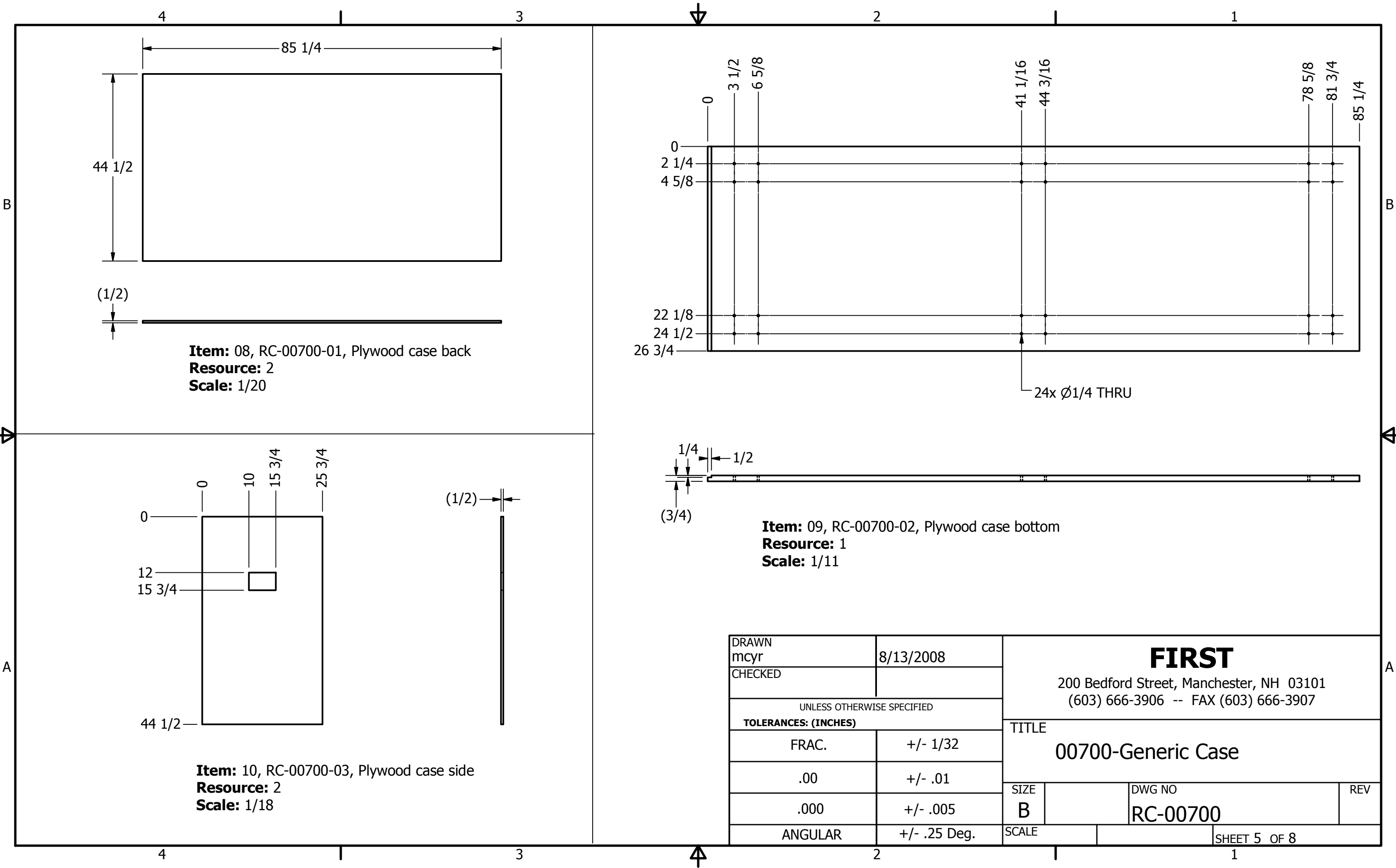
Step 5: Mount hardware using rivets.

Step 5: Mount hinge centered top to bottom on back of the case and door using rivets.



DETAIL C
SCALE 1/4

DRAWN mcyr	8/13/2008	FIRST 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907			
CHECKED					
UNLESS OTHERWISE SPECIFIED		TITLE 00700-Generic Case			
TOLERANCES: (INCHES)					
FRAC.	+/- 1/32				
.00	+/- .01	SIZE B			
.000	+/- .005				
ANGULAR	+/- .25 Deg.				
		SCALE		DWG NO RC-00700	REV
				SHEET 4 OF 8	

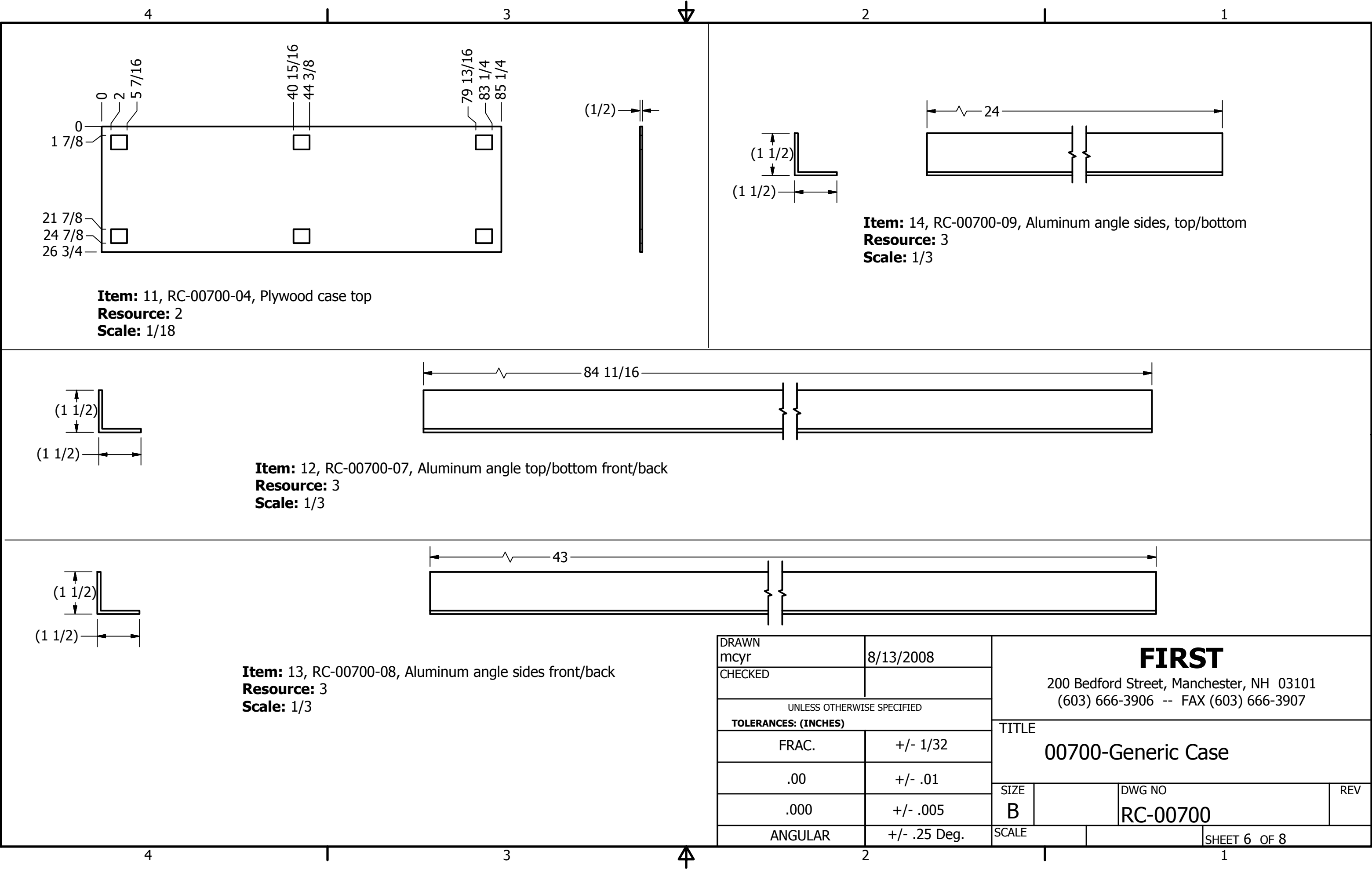


Item: 08, RC-00700-01, Plywood case back
Resource: 2
Scale: 1/20

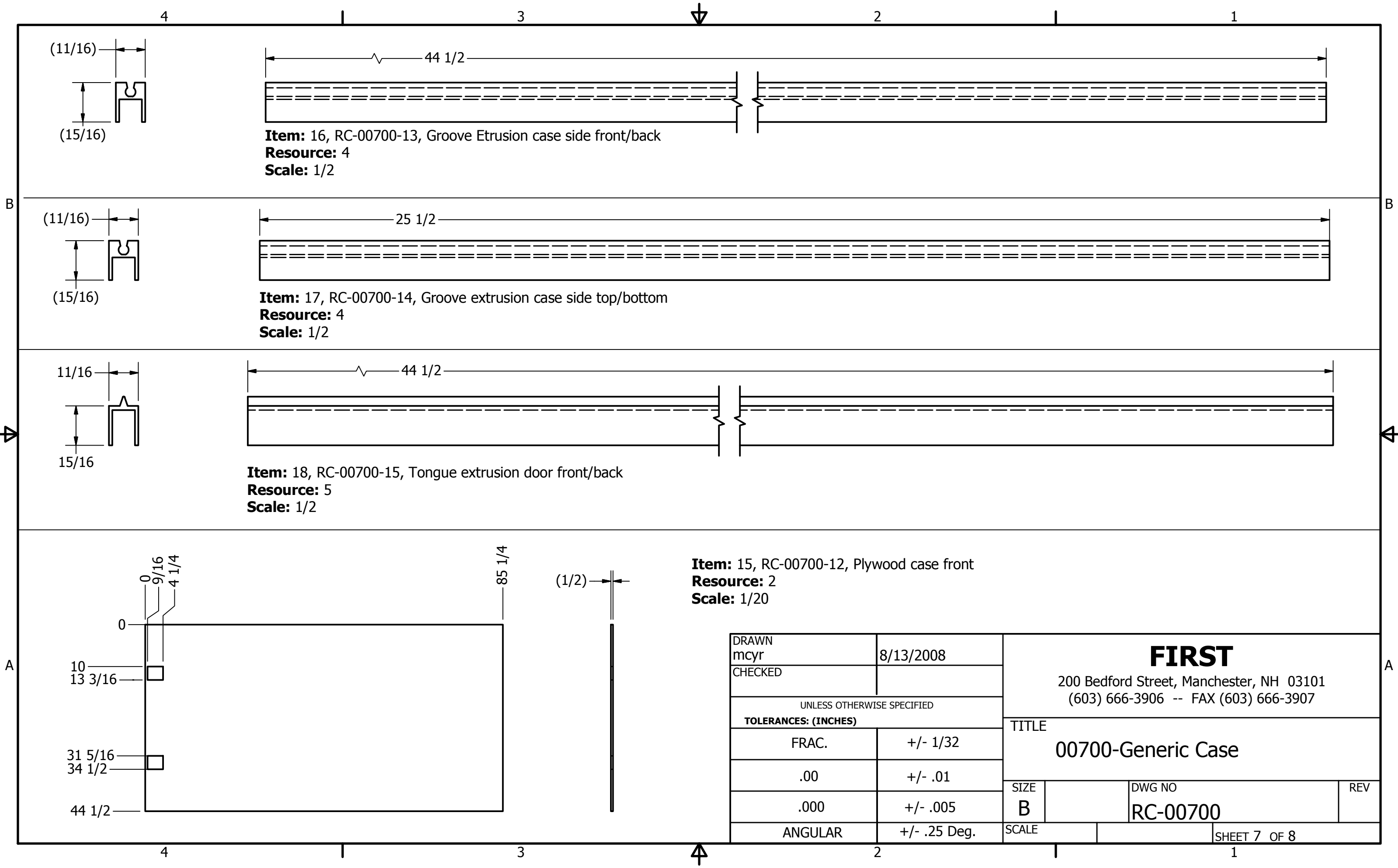
Item: 10, RC-00700-03, Plywood case side
Resource: 2
Scale: 1/18

Item: 09, RC-00700-02, Plywood case bottom
Resource: 1
Scale: 1/11

DRAWN mcyr	8/13/2008	FIRST 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907			
CHECKED					
UNLESS OTHERWISE SPECIFIED TOLERANCES: (INCHES)					
FRAC.	+/- 1/32	TITLE 00700-Generic Case			
.00	+/- .01				
.000	+/- .005				
ANGULAR	+/- .25 Deg.	SIZE B		DWG NO RC-00700	REV
		SCALE		SHEET 5 OF 8	



DRAWN mcyr	8/13/2008	FIRST 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907					
CHECKED							
UNLESS OTHERWISE SPECIFIED		TITLE 00700-Generic Case					
TOLERANCES: (INCHES)							
FRAC.	+/- 1/32						
.00	+/- .01						
.000	+/- .005	SIZE		DWG NO		REV	
		B		RC-00700			
ANGULAR	+/- .25 Deg.	SCALE			SHEET 6 OF 8		



Item: 16, RC-00700-13, Groove Etrusion case side front/back
Resource: 4
Scale: 1/2

Item: 17, RC-00700-14, Groove extrusion case side top/bottom
Resource: 4
Scale: 1/2

Item: 18, RC-00700-15, Tongue extrusion door front/back
Resource: 5
Scale: 1/2

Item: 15, RC-00700-12, Plywood case front
Resource: 2
Scale: 1/20

DRAWN mcyr	8/13/2008	FIRST 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907			
CHECKED					
UNLESS OTHERWISE SPECIFIED		TITLE 00700-Generic Case			
TOLERANCES: (INCHES)					
FRAC.	+/- 1/32				
.00	+/- .01	SIZE B			
.000	+/- .005				
ANGULAR	+/- .25 Deg.				
		SCALE		DWG NO RC-00700	REV
				SHEET 7 OF 8	

