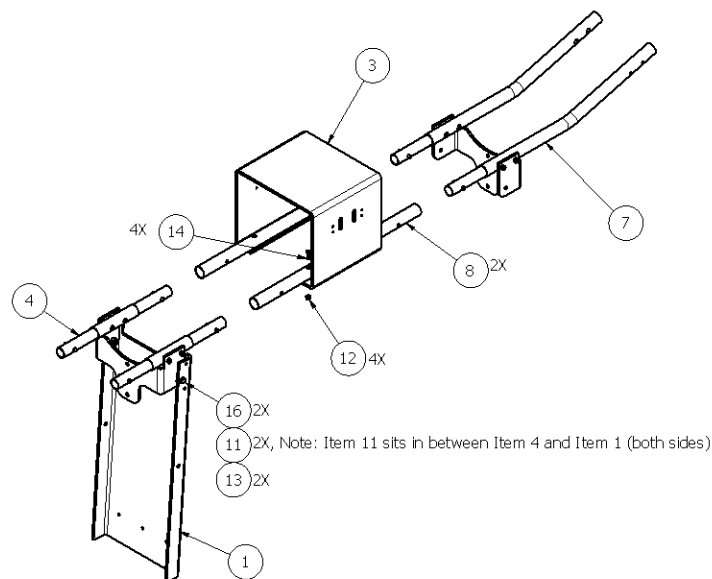
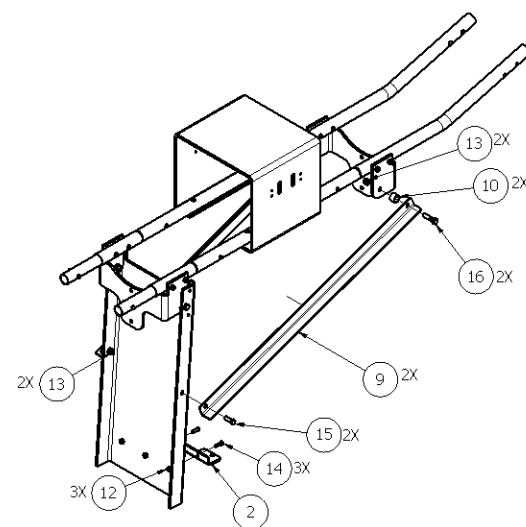


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GE-10006	End Panel Support, Ball Return
2	1	GE-10007	Bracket, End Panel Support
3	1	GE-10008	Sensor Box, Ball Return
4	4	GE-10018	Union, Ball Return
5	2	GE-10021-01	Cable, Dog Runner
6	6	GE-10022	58.5" Tube, Ball Return
7	1	GE-10048	Angled Tube Assembly, Ball Return
8	2	GE-10050	24" Tube, Ball Return
9	2	GE-10051	Support Angle, Ball Return
10	2	GE-10052	Spacer, 5/8"
11	2	GE-10053	Spacer, 3/8"
12	7	HW-00002	Nut, Lock 1/4-20
13	8	HW-00026	Nut, Nylock 3/8-16 Zinc Plate
14	7	HW-00041	Hexagon Socket Head Cap Screw
15	2	HW-00043	Hex Head Bolt 3/8-16 x 1" Zinc Plate
16	4	HW-00044	3/8-16 x 1.5" Hex Bolt, Zinc Plate
17	2	HW-00045	Eyebolt, 3/8-16 x 3 1/2"
18	1	PP-00044	Turnbuckle w/eyes, 3/8-16, 3" adjust.
19	4	PP-00045	Wire Rope Clip, 3/16"

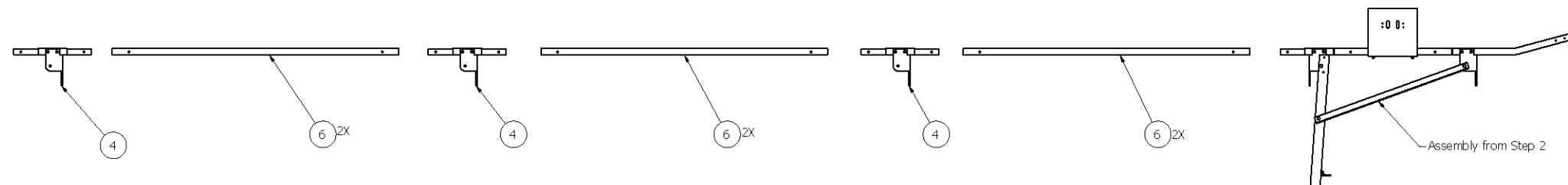
DRAWN Derek Foster		1/4/2010		<b>FIRST</b> 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907		
CHECKED						
UNLESS OTHERWISE SPECIFIED						
<b>TOLERANCES: (INCHES)</b>				TITLE		
FRAC.		+/- 1/32		Ball Return, Assembly		
.00		+/- .01				
.000		+/- .005				
ANGULAR		+/- .25 Deg.		SIZE D	DWG NO GE-10021	REV
				SCALE	SHEET 1 OF 2	



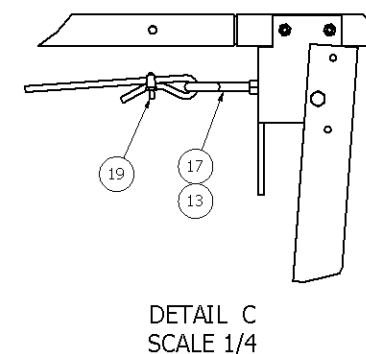
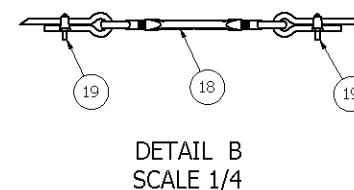
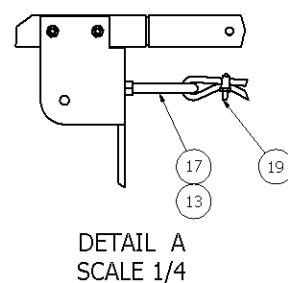
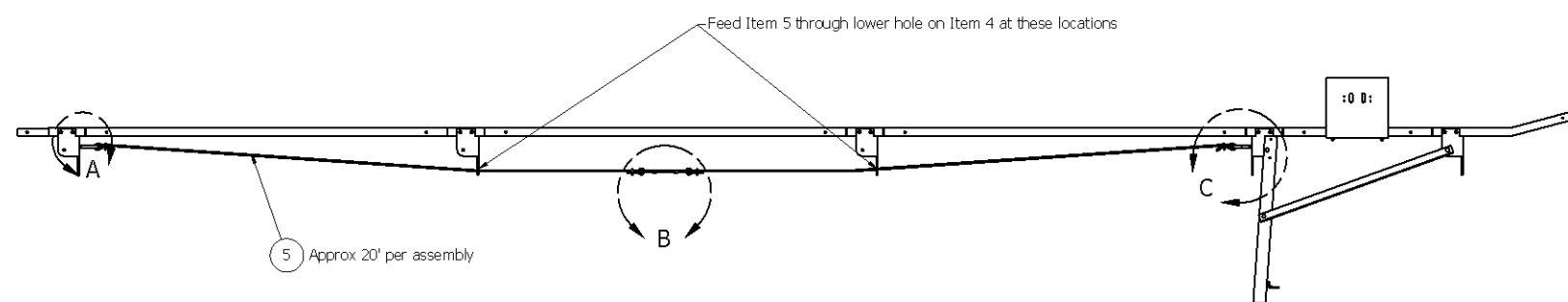
End Assembly, Step 1



End Assembly, Step 2



Ball Return Assembly Step 3



Ball Return Assembly Step 4

Note: When GE-10021 is mounted to field, adjust Item 18 to tension the assembly enough to support the return, without bowing the assembly.

DRAWN Derek Foster	1/4/2010	<b>FIRST</b> 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907	
CHECKED			
UNLESS OTHERWISE SPECIFIED		TITLE Ball Return, Assembly	
TOLERANCES: (INCHES)		SIZE D	DWG NO GE-10021
FRAC.	+/- 1/32	SCALE	REV
.00	+/- .01		
.000	+/- .005		
ANGULAR	+/- .25 Deg.		